

## Veloc Spares Limited

### Guidance Notes for VSL019 Paper Oil Filter Kit

#### Notes For Assembly

Items in brackets are standard Velocette components

It is important that the alloy tube A293/2 is a firm fit on the bottom oil union LE547. If loose, degrease both items and secure with loctite grade 601,603 or 638 applied sparingly to avoid blockage of the oil passageways

The spring is selected to allow bypass of oil past the filter in event of filter blockage or extreme cold conditions causing severe oil thickening.

**DO NOT ALTER THE SPRING OR FIT ALTERNATIVE**

Change filter and oil at 500 miles after an engine rebuild  
After this change filter and oil at 2000 mile intervals  
or every 12 months

**WARNING. ONLY USE GENUINE FILTERS**

